

Date: Wednesday, 23/08/2006 11:43:00 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PACKER
Job Number	: 28279		
Estimate Number	: 10225		
P.O. Number	: N/A	Part Number	: D2150
This Issue	: 23/08/2006 S.O. No. : N/A	Drawing Number	: D2150 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 21/08/2006 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 26706	Material	: N/A
Written By	: <u>W</u>	Due Date	: 28/08/2006 Qty: 40 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	: Est C 00.11.27 Re-format (mpp 2101) EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S040	2024-T3 .040 sheet
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Comment: Qty.: 0.0263 sf(s)/Unit Total : 1.0500 sf(s)

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

(M2024T3S.040)

Batch: M19295

2.0	WATER JET	FLOW WATER JET
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MA 08 08 31



(41)

Comment: FLOW WATER JET

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MA 08 08 31

(41)

4.0	QC8	SECOND CHECK
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MA 08 08 31



Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

MA 08 10 16

(41)

6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

MA 08 06/10/23

(41)

Date: Wednesday, 23/08/2006 11:43:01 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 28279

Part Number: D2150

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

FL 06-11-01 (41)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

P04/10/01 41

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 26

P04/10/01 (41)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/11/01 (41)

Job Completion



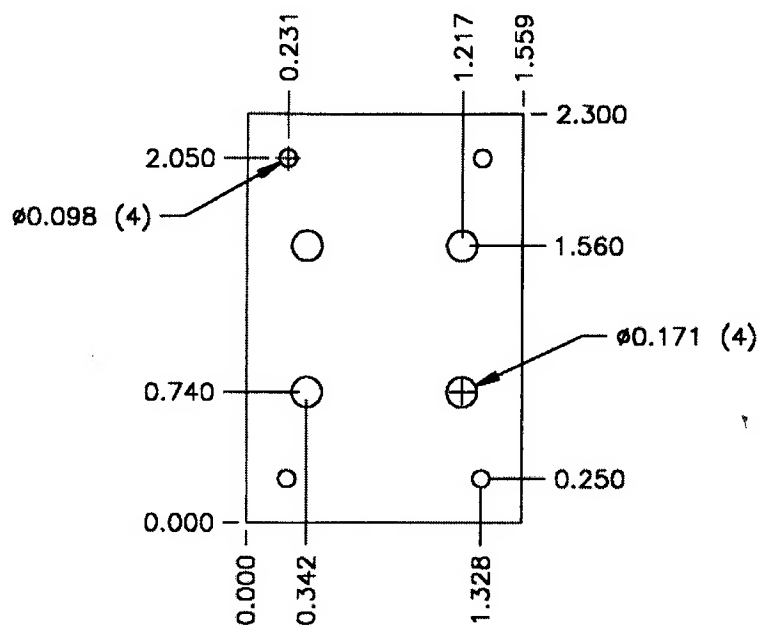
06-11-01

28279
21 + D2150



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	K HAND	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	BW	D2150	SHEET 1 OF 1
DATE		TITLE	SCALE
95:05:01		PACKER	1:1

RELEASED
96/06/13 BW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28279

MATERIAL: 2024-T3, 0.040 THICK
FINISH: WHITE POWDER COAT HI-GLOSS